

What Makes a 1911 Accurate?

I think now having read about the **Model 1911 Combat NCO** a few things become clear and that is accuracy with extended pistol life is made by design, not by accident. **Karl Lippard has Six Patents on the 1911 with 12 more Patent Pending.** More than any maker today.

So what about your pistol? Say you have just bought a modern **1911 A1**, probably made under a USA company name but otherwise comes from Brazil for \$500.00. What do you have? Well for the first thing, no \$500.00 pistol has had anyone do anything to it but assemble it and if lucky it was test fired. There is just no money in the gun to support a lot of attention to detail and certainly hand fitting. When taken to the range you find can't hit the broad side of a barn likely you place the blame on yourself not the gun. Truth be known the gun is sloppy in fit so it will fire and function with moderate accuracy and that is the way it was intended. Not your fault, you shoot fine. Or maybe you paid 10 times more; the gun has cute grips, glow in the dark sights and looks cool. The bad news is, year 1911 was a long time ago. A Model T is not a car of choice today. We live in a more dangerous world for old 19th century technology; and the internal parts of your 1911 A1 are all the same as then; nothing has changed.

What to do? "Your Combat NCO is far out of my budget but I like the caliber and feel of the 1911. I have to live with what is available in my budget right? Can't you just sell me some parts?"

Yes, Combat NCO patented parts for your 1911 pistol Upgrade!!

Well first you need to know the **John M. Browning 1911** design was not intended to be accurate. Accurate to the standards of today. In **1895** when John was working on the design precision machines could not support the tolerances we need for that. Today that's we have, a sloppy gun that functions but has no accuracy, (or accuracy for long) it should be a thing of the past. But a pistol that won't go 15,000 rounds is 1895 technology and THAT is what you are getting now regardless of your fine barrel, good bushing and oh, solid guide rod.

We can help you fix that by the numbers. I don't care WHAT your gun is, if it is a 1911 you must have a **Lippard Military Link (Patent Pending) made of S7 vac tool steel in it. Cost \$19.95.** That part will improve your accuracy to the limits of the barrel and bushing, will extend the life of your pistol a **100 times more** than if unattended.



Three types of Barrel Links in the 1911. Top is the old Pachmayr Link; the Middle barrel has the new Patented Military Link; and bottom has the old bicycle link.

“Okay but how about the accuracy Karl? ”

The next important part of your gun is something you can do yourself in most cases and that is **replace your barrel bushing**. A Bushing made of **S7 vac tool steel** made to the diameter of your barrel. **Cost \$29.95**. You will recognize it, the **Combat NCO Bushing** at first sight from its lack of tool marks and quality. Now your pistol is trimmed up to shoot as good as your barrel.

“But I am just not getting the accuracy out of my steel barrel from Brazil. What can I do about that?”

Okay, break down then and buy a **Combat NCO match grade barrel for \$223.37** and I will **throw in** our fitted bushing and Link in the price.

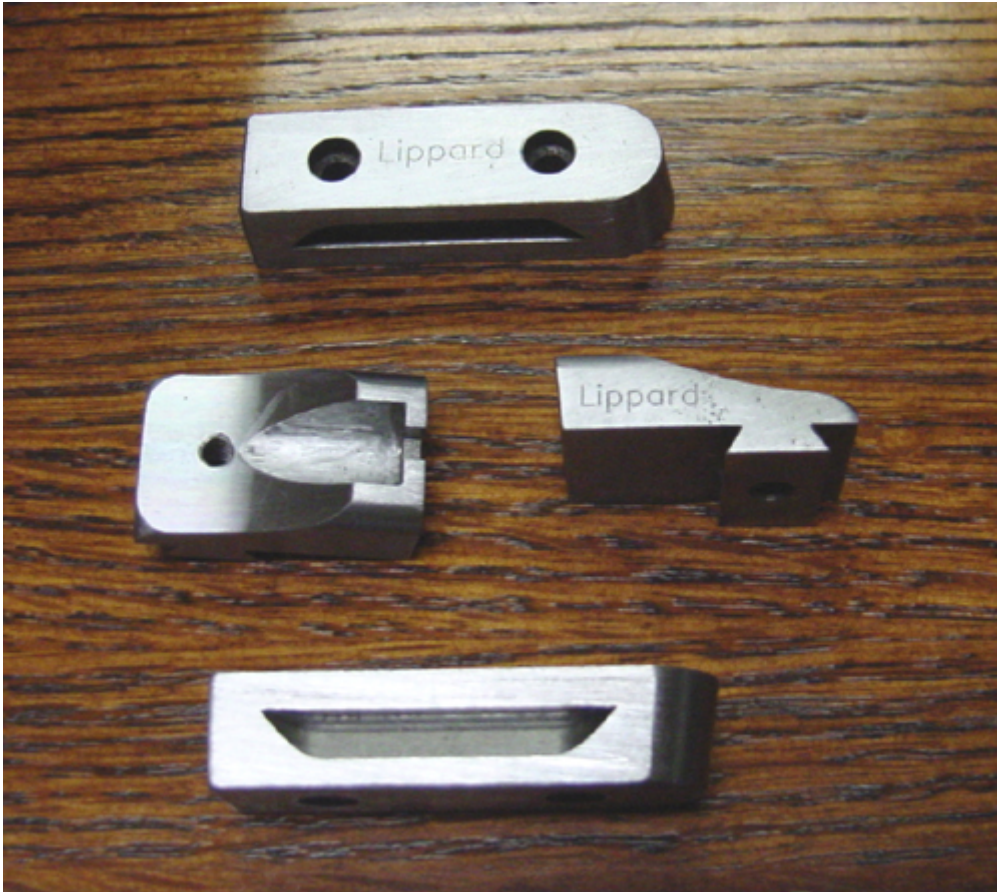
Now what do you have? A **“Tell it to the Marines”** get down shooting machine.....Uuuuh, so to speak that is.

Are we done? Could beeeee.

Your “sights aren’t good and your trigger sucks”, you say?

Well you can train yourself for a poor trigger trust me. The **sights**; well at defensive distance of 7 yards.. point and shoot and you could get by. But **Combat NCO sights**....a set of those funny “shoot a target at **400 yards plus sights?**“... Okay I can sell you those

as a set of **Combat NCO sights made of S7 bar stock for \$128.50 installed**. These are **Karl Lippard Patent Pending sights** with graduations for 120, 250 and 400 yard shooting. (depending on the ammo)



“But my trigger”, you say? Well the only way to improved that is to replace with our Trigger, NCO Hammer and Sear (Patent Pending)?

Go to the order page and look at the various Packages I recommend. Pick one that suits you needs starting with an A2 Upgrade for \$165.00. That old military or used 1911 will start shooting better than it ever did AND be the best investment in the gun you will ever make.

Good luck and good shooting. Happy to help you if we can.

Karl Lippard