

## Combat NCO 1011 A2 T-I Reverse Plug Install Instructions

The Combat NCO 1911 A2 T-I is a +P capable pistol. To achieve long life of a 1911 type pistol especially when any loads over 850 fps are used a reverse plug is recommended. In conjunction with that, an 18.4 or 20v NCO variable weight spring should be used.

The intent of the reverse plug is to redirect the increase in spring tension to the dust cover of the Slide. This eliminates the pressure on the barrel bushing or compensator if used. The 1911 bushing cavity is compromised to accept a barrel bushing lug in the Slide. That area is weak and subject to breakage. The T-I Reverse Plug eliminates that fault.

The slide modification involves removing about .075" off the rear of the dust cover face. The removed metal represents the rim thickness of the reverse plug. At no time however should the distance of the Slide tube that contains the Reverse Plug be shorter than 1.622" shown in section AA of the drawing fig. 1. The original dimension should be 1.697".

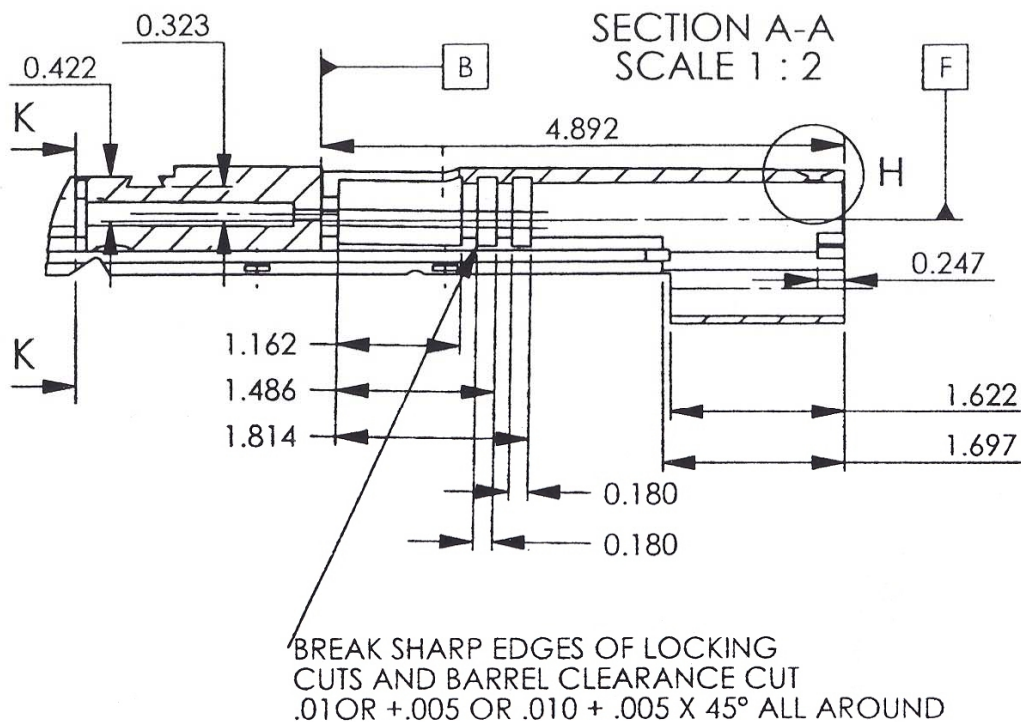


Fig. I

The material can be removed by file, saw and file or mill. Old blue with heated metal the job is complete. A 3" Office guide rod is recommended used. The Slide can then be removed as a unit by removing the Slide Stop Pin for weapon cleaning.