

## Installation Instructions for Military Link 1/16/2012

1. Be sure the pistol is unloaded and safe.
2. Remove the barrel from the pistol.
3. Remove the Barrel Link Pin and set aside.
4. Remove the old link.
5. Insert the Military Link and install barrel link pin which should fit snugly.
6. Push the Mil Link all the way down until it comes to rest on the barrel feet.
7. Look thru the opening and be sure the slide stop will rest on the BARREL FEET and not on just the Mil Link walls.
8. If the Mil Link hole does not align with the barrel Feet concave surface, file down the bottom of the Barrel Feet to allow proper alignment of the slide stop pin against the barrel feet recess.
9. The slide stop pin when resting against the barrel feet surface the install is complete.
10. The Military Link should be fairly tight in function. Its width should be the same as the barrel extension. As these tend to vary the side of the link can be filed flush with the barrel link extension if fitting inside the frame is excessively tight.

### Frame Cut modification

1. Follow drawing and cut instructions and level the Receiver rails in the Mill.
2. Using a 5/16" end mill machine the frame to dimensions shown in BB.
3. Open the frame link cavity to 0.365-0.366" wide.
4. Cut the cavity .669" deep as per detail BB
5. Cut and clear sides from slide stop center line toward the existing face 0.441" leaving a 0.03" pocket (0.411") as shown. See B. Leave a .156 typical radius around the cut.
6. Cut pocket toward the dust cover until clear .459" from center line of the slide stop pin hole. Non-critical for over travel. 0.900" OAL is good. If short on the front the Link may be difficult to swing down for disassembly and hit the dust cover concave cut.
7. With Link installed fit barrel into the frame with the Slide Stop in place. Check for proper function and side wall clearance. Dress link or barrel sides if too tight.
8. Assemble the pistol and check for proper function.

